

## 2000 Polaris Xpedition 425 Service Manual

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**2000 Polaris Xpedition 425 Standard Equipment & Specs**  
2000 XPEdition 425 PN 9914929 IMPORTANT: This is a supplement to your owner's manual. This information should remain with your owner's manual at all times. Starting the Engine The engine can only be started with the transmission in neutral. Turn the key to "on" and ensure the stop switch is in the run position.

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