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This workshop manual set covers every component, service and repair procedure in full Volvo Penta factory specification with clear concise step by step photographs and technical drawings for the D1 & D2 engines with torque setting values throughout where required for fasteners, below is an exhaustive list of the items covered within this set.

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Volvo Penta D1-13,D1-20,D1-30,D2-40 operators manual. This operators manual provides essential information with regard to the operation and maintenance of these engines. It explains the required periodical inspections and maintenance tasks. It contains a fault handling guide. This manual should always be present with machine.